23. **Machinery**

Never operate any machinery until you have received proper training and you thoroughly understand safety procedures, instructions for adjustments, power interruption, jamming, lubrication, and inspection.

23.01. Ensure the guarding systems are in place, functioning properly, and have not been altered or removed.

23.02. Operate all machines according to the manufacturers operators manual and follow all safety procedures.

23.03. Wear all specified personal protective equipment (PPE).